



Dart Aerospace Ltd.
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D3161-9

Job Sheet 187012



Part No: D3161-9

Job Qty: 6 ea

Part Name: Hinge 17.0"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP A 04.08.24 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	6 Ea		12/21/18	0.00	0.00	Start Up Small Fab-1			DAS 58 9-89
100	Small Fab	6 pcs		12/21/18	0.00	0.54	Small Fab-2			DAS 58 9-89
110	QC	6 pcs		12/21/18	0.00	0.00	QC5			DAS 68 9-89
120	Packaging	6 pcs		12/21/18	0.00	0.00	Packaging3-1			DAS 21 9-89
130	QC21-SA	6 Ea		12/21/18	0.00	0.00	QC21			DAS 21 9-89

Part Op Descriptions: 100 - (1) 72" Hinge makes (4) D3161-9 parts at 17" long

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS20257-3-7200	Piano Hinge	9.9000 ft (1.65 ea)	90-Start up Operation	5127304

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS20257-3-7200	10	34	0

Part Specifications

Specifications could not be found.

Plex 11/23/18 1:43 PM Dart.lajeunesse.marie



Container No: S139394



Part: D3161-9

Job No: 187012

Serial No/Batch: S139394

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

DART Aerospace Ltd.
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Date: 12/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	☐	Pressure/Forced ☐	☐	Temperature/Cure ☐	☐
Design ☐	☐	Operator ☐	☐	Bending ☐	☐	Set-up ☐	☐
Doc/Data ☐	☐	Offset/Setup ☐	☐	Centre Not Concentric ☐	☐	BOM/Route ☐	☐
Equip/Tooling ☐	☐	Supplier ☐	☐	Cracks ☐	☐	Broken/Damage/Defect ☐	☐
Handling/Pre ☐	☐	Training ☐	☐	Crimp/Kink/Ripple/Wave ☐	☐	Inspection Incomplete/Unqualified ☐	☐
Material ☐	☐	Use for Testing ☐	☐	Cuffs ☐	☐	Contamination ☐	☐
Internal Transport ☐	☐	Poor Information ☐	☐	Crushing ☐	☐	Countersink ☐	☐
Tribal Knowledge ☐	☐	Rushing ☐	☐	Heat Treat ☐	☐	Cut Too Short ☐	☐
LOA ☐	☐	Product Improvement ☐	☐	Wave/Twist in Tube ☐	☐	Instructions Incomplete/Unclear ☐	☐
Substation ☐	☐	Process Improvement ☐	☐	Marks/Chatter ☐	☐	Drill Holes ☐	☐
Past Expiry Date ☐	☐	Manufacturing Process ☐	☐	OTHER : _____			
Misidentified ☐	☐	Past Due ☐	☐				